

WHITECHEM PNL 230**GENERAL DESCRIPTION AND APPLICATIONS**

WHITECHEM PNL 230 is a polyol formulation used to produce cold store panels having a rigid polyurethane foam core by the discontinuous process. The use of special additives gives a fine cell structure, good adhesion to the walls and giving foam with a very good insulating properties. The product is conforms the Euro class E according to EN 13501-1 classification standard.

CHEMICAL- PHYSICAL CHARACTERISTICS

	Unit of Meas.	Polyol	Isocyanate	Method
Appearance*	visual	visual	visual	-
Colour*	-	yellow	dark brown	-
Viscosity at 25 °C*	mPa·s	350±150	150 - 260	TS 5833-EN ISO 3219
Specific gravity at 25°C	g/mL	1,16±0,01	1,24±0,01	TS EN ISO 2811-1

* Parameters under control

DIRECTION FOR PROCESSING

	Unit of Meas.	Value
Mixing Ratio	g	100 : 120
Cream time	sec.	30-35
Gel Time	sec.	160-180
Tack Free Time	sec.	230-250
Free Rise Density	kg/m ³	28-30

Note: Measured under laboratory hand mix conditions.

- Polyurethane components are moisture sensitive. Therefore they must be stored at all times in sealed, closed containers.
- Polyol blend must be mixed before use.

	Unit of Meas.	Value
Polyol Temperature	°C	20-22
Isocyanate Temperature	°C	20-22
Mold Temperature	°C	35-45

STORAGE

	Unit	Polyol Blend	Isocyanate
Storage Temperature	°C	15-25	15-25
Shelf Life	Months	6	6

*Stored in original sealed drums in a dry place at recommended temperatures.

PACKAGING

Polyol blend: 220 Kg

Polymeric MDI: 250 Kg

SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTE

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